

# PSX® 700

March 2013  
Revision of October 2012

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| <b>DESCRIPTION</b>                     | Engineered Siloxane  |
| <b>PRINCIPAL CHARACTERISTICS</b>       | <ul style="list-style-type: none"> <li>– Unique, high gloss epoxy siloxane</li> <li>– Virtually HAPs free, ultra-low VOC</li> <li>– High durability in challenging environments</li> <li>– Abrasion resistant</li> <li>– Resists dirt pickup, easily cleaned</li> <li>– Can be applied directly to zinc primers as a 2-coat system</li> <li>– Can be applied direct-to-steel in ISO 12944 C1-C3 environments</li> </ul>  |
| <b>COLOR AND GLOSS</b>                 | <p>Gloss</p> <p>Standard and Custom Colors available</p> <p><i>Yellow, red, and orange colors will fade faster than other colors due to the replacement of lead-based pigments with lead free pigments in these colors.</i></p>  |
| <b>BASIC DATA</b>                      |  |
| Volume solids                          | 90% ± 3%   |
| VOC*                                   | 0.7 lbs/gal (84 g/L)   |
|  | <i>* The mixed and applied coating cure reaction will produce VOC of mixed alcohols. For 100 g/l VOC requirements, a VOC - exempt thinner such as 97-939 may be used as needed.</i>  |
| Recommended Dry film thickness*        | 3 - 7 mils per coat (75-175 microns)   |
|  | <i>* When applying more than one coat, it is recommended that the total dry film thickness not exceed 10 mils.</i>   |
| Theoretical Spread Rate                | 1444 ft <sup>2</sup> /gal @ 1 mils dft<br>289 ft <sup>2</sup> /gal @ 5 mils dft  |
| Components                             | 2  |
| Dry Temperature Resistance*            | Continuous — 200°F Intermittent — 250°F (<5% of the time, max 24 hours)  |
|  | <i>* Color will drift at elevated temperatures.</i>  |
| Shelf Life                             | 2 years from date of manufacture when stored indoors in the original unopened container. Store product in dry conditions at temperatures of 40-100°F   |
| <b>SURFACE PREPARATION</b>             | Coating performance is proportional to the degree of surface preparation.  |
| Steel                                  | <ul style="list-style-type: none"> <li>– Abrasive blast to SSPC SP-6 or higher with an angular 1.0-3.0 mil surface profile. Or see instructions for specific primer</li> </ul> <p>Apply PSX 700 as soon as possible to prevent the blasted surface from rusting. Keep moisture, oil, grease, or other organic matter off surface before coating. For touch up and repair, power tool cleaning in accordance with SSPC SP-11 is acceptable.</p>   |
| Concrete                               | – See specific primer  |
| Non-Ferrous Metals and Stainless Steel | – Abrasive blast in accordance with SSPC SP-16 guidelines to achieve a uniform and dense 1.5-4.0 mil anchor profile. Size and hardness of abrasive should be adjusted as necessary based on the hardness of the substrate. Aluminum may be treated with a surface treatment compliant with Mil-DTL-5541 or equivalent (non-immersion applications only).   |
| Galvanized Steel                       | – Remove oil or soap film with detergent or emulsion cleaner. Lightly abrasive blast with a fine abrasive in accordance with SSPC SP-16 guidelines to achieve a profile of 1.5-3.0 mils. When light abrasive blasting is not possible, galvanizing can be treated with a suitable zinc phosphate conversion coating. Galvanizing that has at least 12 months of exterior weathering and has a rough surface with white rust present may be over-coated after power washing and cleaning to remove white rust and other contaminants. The surface must have a measurable profile. |

# PSX 700

- Aged Coatings
- A test patch is recommended to confirm adhesion. Not recommended over chromate sealed galvanizing without blasting to thoroughly remove chromates. Adhesion problems may occur.
  - Contact your PPG representative. A test patch of PSX 700 over in-tact clean coating and observation for film defects and adhesion over a period of time may be required, dependent upon the type of coating.
  - PSX 700 is compatible over Amercoat 450-series.

## ENVIRONMENTAL CONDITIONS

- Ambient temperatures 32°F to 100°F (0°C to 32°C) (FD cure should be used below 40°F)
- Material temperatures 32°F to 100°F (0°C to 32°C)
- Relative humidity 40% minimum  
*Work area can be artificially humidified by atomized water spray and/or ponding water under the coated structures.*
- Surface temperature 32°F to 120°F (0°C to 49°C)  
Surface temperature must be at least 5°F above dew point temperature.  
*Note: PSX 700 should be allowed to reach a Dry-to-Touch condition before force curing above 140°F*
- General air quality Area should be sheltered from airborne particulates and pollutants. Ensure good ventilation during application and curing. Provide shelter to prevent wind from affecting spray patterns.

## INSTRUCTIONS FOR USE

- Mixing ratio by volume 4 parts base to 1 part hardener  
Only mix full kits. Pre-mix base component with a pneumatic air mixing at moderate speeds to homogenize the container. Pour in the hardener component and power agitate until thoroughly mixed.
- Pot life
- | Temperature         | 50°F      | 70°F    | 90°F      |
|---------------------|-----------|---------|-----------|
| PSX 700 & PSX 700FD | 6.5 hours | 4 hours | 1.5 hours |
- Airless spray Standard airless spray equipment, 30:1 pump or larger, 0.015 – 0.017 fluid tip recommended
- Air spray Thin up to 10%, standard conventional equipment, 0.070” fluid orifice. A moisture and oil trap in the main line is recommended. Separate regulators for air and fluid pressure are recommended. Use an agitated pressure pot.
- Brush & roll Use a well loaded, high quality natural bristle brush. Maintain a wet edge.  
Use a high quality, well loaded, solvent resistant, low nap (1/4”-3/8”) roller. Amercoat 851 flow control additive may be used to enhance flow and leveling of brush strokes and roller stipple.  
Be aware that multiple coats may be required to achieve uniform and sufficient film thickness to provide proper hiding when applying by brush or roller.
- Thinner Amercoat 911, Amercoat 101 (recommended for > 90°F)
- Cleaning solvent Amercoat 12 Cleaner or Amercoat 911 thinner
- Primers Dimetcote 9-series, Dimetcote 21-5, Dimetcote 302H, Amercoat 68HS, Amerlock 2/400, Amercoat 370, Amercoat 385, Amercoat 240, Amercoat 235  
A mist coat / full coat application technique is required when applying over inorganic zincs to prevent application bubbling. Thin the mist coat up to 15% with Amercoat 911 or Amercoat 101. Ensure dry spray is removed from the surface.
- Limitations for use For Industrial or Professional Use Only
- Safety precautions For paint and recommended thinners see safety sheet 1430, 1431 and relevant material safety data sheets  
This is a solvent borne paint and care should be taken to avoid inhalation of spray mist or vapor as well as contact between the wet paint and exposed skin or eyes.

# PSX 700

## DRY/CURE TIMES\*

PSX 700 @ 4 mils dft and 40% relative humidity

|                  | 40°F       | 50°F     | 70°F      | 90°F      |
|------------------|------------|----------|-----------|-----------|
| Dry to touch     | 9 hours    | 6 hours  | 3 hours   | 1.5 hours |
| Dry through      | 24 hours   | 11 hours | 6 hours   | 4 hours   |
| Dry to overcoat* | 20 hours   | 9 hours  | 4.5 hours | 3 hours   |
| Maximum overcoat | unlimited* |          |           |           |

\* Surface must be power washed as needed to remove all surface contaminants. Surface must be clean and dry. Use Prep 88 for very dirty surfaces. When re-coating between the dry through time and 7 days, solvent wipe the surface with Amercoat 911 or Amercoat 12 prior to application of the second coat.

PSX 700FD @ 4 mils dft and 40% relative humidity

|                  | 32°F       | 50°F      | 70°F      | 90°F    |
|------------------|------------|-----------|-----------|---------|
| Dry to touch     | 9 hours    | 4.5 hours | 2 hours   | 1 hour  |
| Dry through      | 24 hours   | 8.5 hours | 4.5 hours | 3 hours |
| Dry to overcoat* | 20 hours   | 7 hours   | 3 hours   | 2 hours |
| Maximum overcoat | unlimited* |           |           |         |

\* Surface must be power washed as needed to remove all surface contaminants. Surface must be clean and dry. Use Prep 88 for very dirty surfaces. When re-coating between the dry through time and 7 days, solvent wipe the surface with Amercoat 911 or Amercoat 12 prior to application of the second coat.

## PRODUCT QUALIFICATIONS

- SSPC Paint 36 Level 3 Performance
- NFPA Class A Flame Spread
- USDA Incidental Food Contact
- AWWA D102-08 Outside Coating System

## AVAILABILITY

Packaging

Product codes

Available in 1 gallon and 5 gallon kits

- PX700-23 Pearl Gray Base
- PX700-3 White Base
- PX700-9 Black Base
- PX700-T1 Deep Tint Base\*
- PX700-T2 Light Tint Base\*
- PX700-T3 Neutral Tint Base\*
- PX700-T4 Red Tint Base\*
- PX700-T5 High Hiding Yellow Tint Base\*
- PX700-71 Safety Red Base
- PX700-81 Safety Yellow Base
- PX700-B Hardener component
- PX700FD-B Fast Dry hardener component

\* Product must be tinted with special PSX tints only. Tintable with UCD PS Line colorants only.

Worldwide statement

While it is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

## PSX 700

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Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

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